

CERTIFICATE

Conformity of the Factory Production Control

2617-CPR-1090-1.00091.GSISLV-TR.2022.001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC2 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for ROTERA MAKINA MUH. SAN. VE TIC. A.S. Karadenizliler Mah. Ali Islam Cad. No:60 Basiskele 41140 KOCAELI TURKEY
Manufacturing plant Production facility of the manufacturer	-
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	06.12.2022
Next Surveillance audit	05.12.2023
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue

Ankara, 06.12.2022
Deniz Efe HEPER



Certificate number: 2617-CPR-1090-1.00091.GSISLV-TR.2022.001

Remarks

The Notified Body - 2617 GSI SLV-TR has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.

GSI SLV-TR Kaynak Teknolojisi Test ve Mesleki Gelişim Merkezi Ltd Şti
Çiğdem Mahallesi Gökkuşığı Sitesi Mavi Blok No: 37-38 Balgat Çankaya /ANKARA

FABRİKA ÜRETİM KONTROLÜ UYGUNLUK BELGESİ

2617-CPR-1090-1.00091.GSISLV-TR.2022.001
EN 1090-2 EXC 2

Avrupa Parlamentosu ve Konseyi'nin 9 Mart 2011 tarih ve 305/2011/EU sayılı Tüzüğü (Yapı Malzemeleri Tüzüğü veya CPR) uyarınca, bu belge aşağıda belirtilen yapı malzemesine uygulanır.

EN 1090-1:2009/AC:2010'a göre ZA.3.2 ve Z.A.3.4
Her Tip Binanın Yük Taşıyan Yapı Elemanları İçin Kullanılır

***Metal Parçaların Kaynaklı ve Talaşlı İmalat Yöntemleriyle
Üretilmesi ve Satışı***

ROTERA MAKİNA MÜHENDİSLİK SAN. VE TİC. A.Ş.
Karadenizliler Mah. Ali İslam Cad. No:60 TR-41140 Başiskele/KOCAELİ

Bu belge,

EN 1090-1:2009+A1:2011

standartının ZA Eki'nde tanımlanan performansın değişmezliğinin değerlendirilmesi ve doğrulanması ile ilgili tüm hükümlerin, sistem 2+ altında uygulandığını ve

***fabrika üretim kontrolünün ilgili gereklerle uyum içerisinde
olduğunun değerlendirildiğini göstermektedir.***

Bu belge, ilk olarak 06.12.2022 tarihinde düzenlenmiş olup, uyumlaştırılmış standart, yapı malzemesi, PDDD yöntemleri ya da üretim tesisindeki imalat koşulları önemli ölçüde değiştirilmediği sürece, onaylanmış fabrika üretim kontrolü belgelendirme kuruluşu tarafından askıya alınmaz veya iptal edilmez ise geçerlidir.

Yayınlanma Tarihi: 06.12.2022
Bir Sonraki FÜK Denetim Tarihi:05.12.2023

GSI SLV
Türkiye
Kaynak Teknolojisi
Mesleki Gelişim Merkezi Ltd Şti
i. Özgür ARÇAM
Şirket Müdürü

Welding Certificate

GSISLV-TR-EN1090-2.00078.2022.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ROTERA MAKINA MUH. SAN. VE TIC. A.S.

**Karadenizliler Mah. Ali Islam Cad. No:60 Basiskele
41140 KOCAELI
TURKEY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 - Metal active gas welding, partly mechanized

Material Group

1.2

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Burhan ORAL, IWE

born on: 21.05.1988

Substitute

(Title, Surname, Name, Qualification, Date of birth)

**Emre COMLEKCIOGLU, Level B
Huseyin Bahadir ERSIN, Level B**

born on: 18.10.1992
born on: 13.05.1999

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

06.12.2022

Period of validity

05.12.2023

Remarks

-

Place and date of issue

**Ankara, 06.12.2022
HEPER/NB**


AKCAM
Head of certification body


Certificate number: GSISLV-TR-EN1090-2.00078.2022.001

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

SERTİFİKA CERTIFICATE

ROTERA MAKİNA MÜHENDİSLİK SAN. VE TİC. A.Ş.

Karadenizliler Mah. Ali İslam Cad. No:60 TR-41140 Başiskele/KOCAELİ

Yukarıda adı geçen firma aşağıda belirtilen nitelikler için belgelendirilmiştir.
is qualified to perform welding work within the range of certification of:

TS EN ISO 3834-2

Metalik malzemelerin ergitme kaynağı için kalite şartları-Bölüm 2: Kapsamlı kalite şartları
Quality requirements for fusion welding of metallic materials-Part 2: Comprehensive quality requirements

Sertifika Alanı | *Field of certification:*

Metal parçaların kaynaklı ve talaşlı
imalat yöntemleriyle üretilmesi ve satışı
*| Sales and production of metal products by using
welding and machining methods*

Sertifika numarası | *Certificate number:*

GSI-22-0611-001

Geçerlilik süresi | *Validity:*

05.12.2025

Belge çıkış tarihi | *Issued on:*

06.12.2022

Denetçi | *Auditor:*

Deniz Efe HEPER

Onay | *Confirmation:*

İ. Özgür AKÇAM



EK APPENDIX

Sertifika numarası <i>Certificate number:</i>	GSI-22-0611-001
Kaynak yöntemi <i>Welding process:</i>	135 (Yarı Mekanize)
Malzeme Grubu (CEN ISO/TR 15608) <i>Material Group:</i>	1.2
Sorumlu Kaynak Koordinatörü <i>Responsible Welding Coordinator:</i> (Ad Soyad, Doğum Tarihi, Nitelik) (<i>Name Surname, Date of Brith, Qualification</i>)	Burhan ORAL, 21.05.1988, IWE
Vekil(ler) <i>Deputy:</i> (Ad Soyad, Doğum Tarihi, Nitelik) (<i>Name Surname, Date of Brith, Qualification</i>)	Hüseyin Bahadır ERSİN, 13.05.1999, Level B Emre ÇÖMLEKÇİOĞLU, 18.10.1992, Level B
Yorumlar <i>Comments:</i>	